

TECHNICAL DATA SHEET

INDORAMA- HDPE

NGH200IG

HIGH DENSITY POLYETHYLENE FOR INJECTION MOULDING

NGH200IG is High Density Polyethylene Resin manufactured by IEPL using solution polymerization technique, “SCLAIRTECH” technology by Nova Chemicals. The resin offers medium molecular weight with very narrow molecular weight distribution to impart excellent mechanical properties, high gloss, and surface finishing to injection moulded parts like general housewares, toys, containers, caps, lids, small pails, etc.

TYPICAL CHARACTERISTICS:

PROPERTY	TEST METHOD	UNIT	TYPICAL VALUE
Melt Flow Index (190°C / 2.16 Kg)	ASTM D 1238	gm/10 min.	19.0
Density	ASTM D 792	gm/cm ³	0.958
Tensile Strength at Yield	ASTM D 638	Mpa	25
Elongation at Break	ASTM D 638	%	800
Flexural Modulus	ASTM D 790	Mpa	900
Izod Impact strength	ASTM D 256	J/m	60
Vicat Softening Point	ASTM D 1525	°C	126
Hardness	ASTM D 2240	Shore D	69

Note- Above values are not to be construed as specifications.
 - Mechanical Properties are on Injection Moulded Specimen

PRODUCT BENEFITS	APPLICATIONS
<ul style="list-style-type: none"> • Good impact strength • Good surface finish & gloss • Very good dimensional stability • Very good processibility • Low warpage 	<ul style="list-style-type: none"> • Containers • Housewares • Caps & lids • Toys • Pails

PACKAGING: NGH200IG is available in natural colour, pellets form in 25 Kg bags made of woven fabric.

FOOD CONTACT APPLICATIONS: This grade meets with the requirements of FDA: CFR title 21, 177.1520 and EU regulation 10/2011 for food contact application when used unmodified and processed according to good manufacturing practices.

IEPL’s commitment to Quality, Health, Safety and Environment is evident from the fact that it is certified with all three ISO Standards ISO 9001, 14001 and 45001.

SAFETY

The Material Safety Data Sheet (MSDS) contains information regarding health, safety and waste considerations for all IEPL High Density Polyethylene grades. We urge each customer or recipient to study the MSDS carefully to become aware of and understand the hazards associated with the product.

STORAGE

Material bags should be stored in dry and closed conditions to avoid the moisture contamination and at temperature below 40°C. It should be protected from direct sunlight/UV light to prevent the material degradation. It is generally recommended to convert all material latest within 6 months of production. After a storage period of more than 3 months drying of material is recommended as standard practice.

DISCLAIMER

The data, information and suggestions given herein are purely as a guide. IEPL undertakes no responsibility either for the results derived from their adoption or for possible positions in apparent contrast with existing patent rights. In view of the many factors that may affect processing and application, these data do not reveal the receiver of this information from the responsibility of carrying out their own tests and experiments; neither do they imply any legally binding assurance of certain properties or of suitability for a specific purpose of the products made with or based on the information in this publication.

OFFICES:

Lagos	Port Harcourt	Kano
5 th Floor, Pactum Towers,	Indorama Complex,	Opp Talamiz Oil Mill (TOM), Beside UNIFOAM Factory
Plot 1220, Ahmadu Bello Way,	East West Expressway, Eleme,	Gunduwawa Area, Along Kano Hadejia Road
Victoria Island, Lagos, Nigeria	Port Harcourt, River State, Nigeria	Gezawa LGA Kano, Kano State, Nigeria
E-mail: lgsales@ng.indorama.com	E-mail: phcsales@ng.indorama.com	E-mail: kanosales@ng.indorama.com
Exports		Customer Services
E-mail: ijlexport@ng.indorama.com		E-mail: customer@ng.indorama.com

www.indoramaeleme.com